



ROBINIO

*created by nature*



ROBINIO GmbH

Gröbener Dorfstr. 50 A  
D-14974 Ludwigsfelde

+49 (0)3378 8889200

[office@robinio.de](mailto:office@robinio.de)

[www.robinio.de](http://www.robinio.de)



# ROBINIO

## ROBINIO GMBH

We are specialised in the production and worldwide trade of high-quality robinia wood.

Close and trustful cooperation with our business partners on the production and customer side forms the basis of our daily work.

The management of our company combines over 20 years of experience in the procurement and processing of robinia. Dedicated and solution-oriented, the entire Robinio team is competently at your service. With contact persons in German, English, French, Spanish, Korean, Turkish, and Polish, we offer comprehensive support and consulting, also for our international customers.

## SELECTED QUALITY FOR THE HIGHEST STANDARDS

Our goal is to satisfy you as a customer with every delivery and to tailor the quality of the products to your requirements. This begins with the selection of suitable raw materials and, to achieve an optimal result during processing, we ensure that our production operates with the latest technology.

Together with our reliable partners and producers in Southeast Europe, we maintain a trustworthy collaboration. Through regular on-site visits, quality controls, training, and audits, we ensure consistently high quality and sustainable supply chains.

## PERSONALISED SOLUTIONS FOR YOUR PROJECTS

As passionate professionals in the field of robinia wood, we are constantly working to expand our product range. Our standard offer includes a variety of high-quality products, such as round timber in playground quality, different types of sawn timber, glulam profiles, decking boards, a wide selection of poles and plant stakes, fences and much more. Last but not least, we offer staves for cooperage, which are available in robinia and oak.

In addition to our range of robinia wood, we have expanded our assortment to include oak and softwood products, such as oak lumber and seating blocks, as well as softwood posts.

Our service is focused on the success of our customers: by working together as partners, we offer you customised solutions at all times. It is our goal to always provide each customer with optimised deliveries for their specific projects.

If you cannot find the item you are looking for in our standard range, please do not hesitate to contact us. Thanks to our high level of flexibility in production, we can also fulfil many special requests. We look forward to every challenge and will be happy to support you.

## WORLDWIDE DELIVERY

We deliver your goods by full truckload or on consignment to the location of your choice – quickly and reliably. Special orders and customised direct imports are part of our daily business, and with experienced and trusted logistics partners at our side, we can offer you an optimal service at fair prices. Whether by truck, freight train, or shipping container – we always find the best way to ensure the safe and fastest possible transport of your goods. With years of experience in the export business, we are familiar with all the necessary formalities: from various customs documents to the required certificates (Phytosanitary Certification, Certificate of Origin, Fumigation, etc.) – we handle the entire process for you.

## FSC

Sustainability is a priority for us: Robinio GmbH is FSC-certified, as are the majority of our products and suppliers, so that we can continuously increase the amount of certified deliveries.

# ROBINIA

## RESISTANCE CLASS 1-2 (DIN 68364/EN 350-2)

The heartwood of robinia is the most durable and weather-resistant wood grown in Europe – more resistant than oak and sweet chestnut. Additionally, robinia wood offers high protection against pests such as fungi and insects. It is the only wood species cultivated in Europe that is classified in resistance class 1-2 (durable–very durable).

These properties make robinia wood particularly suitable for outdoor use, such as in playground construction, fences, terraces, footbridges, river bank stabilisation and many other applications where durability and resistance are required. Robinia wood is an excellent alternative to tropical wood, which is often used for similar purposes.

## NO CHEMICAL WOOD TREATMENT

Due to its high natural tannin content, Robinia wood is particularly suitable for constructions that are in direct contact with soil or water. It has a lifespan of up to 50 years without the need for pre-treatment such as chemical impregnation or heat treatment, unlike softwood. This means that the soil is not polluted and the production of the wood is less energy-intensive.



## NO PLANTATION WOOD

As a matter of principle, we do not use plantation wood, but only wood from natural forests that are managed sustainably. The particularly fast growth of robinia is a major advantage here. By felling in winter, we achieve the best quality and at the same time minimise the impact on the fauna.

## HIGH STRENGTH VALUE, HIGH DENSITY

Robinia wood is superior even to oak wood in many technical properties. It is characterised by a high density, which contributes to its strength and resistance – the gross density is 930 kg/m<sup>3</sup> (fresh). It is the hardest of the domestic wood species and is also one of the heaviest – at the same time, it is flexible and elastic.



# ASSORTMENT

<b>ROUND TIMBER</b>	
Round poles sapwood free	10
Natural sleepers	11
Trunks in bark	12
Round poles peeled	13
Forked poles	14
Palisades natural	15
Palisades milled	16
Roundwood paving	17
<b>SAWN TIMBER</b>	
Boards, unedged in bark	20
Boards, unedged, planed	21
Boards, fixed width	22
Boards, fixed width, planed	23
Boards, falling width	24
Squared timber	25
<b>LAMINATED PROFILES</b>	
Bench profiles and squared profiles	27
Facade profiles	28
Decking boards	29
<b>POLES, RAILS, PLANT STAKES</b>	
Poles, peeled	32
Halfroundpoles, peeled	33
Poles, milled	34
Poles, sawn or split	35
Vineyard poles	36
Halfround rails, peeled	37
Squared posts	38
Squared plant stakes	39
<b>FENCES</b>	
Roll fences, sawn or split	42
Post and rail fence system	43
<b>STAVES FOR COOPERAGE</b>	
Staves in oak	46
Staves in robinia	47
<b>SEATING BLOCKS</b>	
Oak seating blocks	50



ROUND TIMBER



MACHINING

- sapwood-free
- sanded

OPTIONAL

- FSC-certified
- ends waxed
- special dimensions on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size



© MONSTRUM Playgrounds, DK-Brøndby



Our round timber is characterised by a very high standard in all product variants. We select the raw material according to strict quality criteria and then process it with the greatest care.

Depending on your project requirements, you can choose between three quality grades:

- ROBINIO-SELECT-40®: single sanded
- ROBINIO-SELECT-80®: double sanded
- ROBINIO-PREMIUM®: milled along the natural growth form

Robinio Round Poles are available in the following dimensions:

DIAMETER (CM)	LENGTH (CM)					
	200	250	300	400	500	600
6–8	+	+	+	-	-	-
8–10	+	+	+	+	-	-
10–12	+	+	+	+	+	+
11–13	+	+	+	+	+	+
12–14	+	+	+	+	+	+
14–18	+	+	+	+	+	+
16–20	+	+	+	+	+	+
18–22	+	+	+	+	+	+
20–24	+	+	+	+	+	+
25–29	+	+	+	+	+	+
30–34	+	+	+	+	+	+
35–39	+	+	+	+	+	-
40+	+	+	+	-	-	-
special dimensions on request						



MACHINING

- prised
- sawn
- sapwood-free
- sanded

OPTIONAL

- FSC-certified
- ends waxed
- in bark
- special dimensions on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

Natural sleepers made from robinia logs are ideal for use in gardening and landscaping – for example, for the construction of paths, steps, edging or for slope stabilisation.

The sapwood-free logs are flattened on both sides to create stable support surfaces.

Robinio Natural Sleepers are available in the following dimensions:

HEIGHT (CM)	WIDTH (CM)	LENGTH (CM)				
		200	250	300	400	500
10	16–20	+	+	+	+	+
12	18–22	+	+	+	+	+
14	24–26	+	+	+	+	+
special dimensions on request						



MACHINING

- unprocessed

OPTIONAL

- FSC-certified
- special dimensions on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size



Roundwood with bark refers to robinia logs or log sections that retain their natural bark. The wood is minimally processed or not processed at all after the tree is felled, maintaining its original, natural tree trunk appearance.

Our trunks in bark are available in the following lengths and diameters:

DIAMETER (CM)	LENGTH (CM)					
	200	250	300	400	500	600
10-14	+	+	+	+	+	+
14-18	+	+	+	+	+	+
18-22	+	+	+	+	+	+
20-24	+	+	+	+	+	+
25-29	+	+	+	+	+	+
30-34	+	+	+	+	+	+
35-39	+	+	+	+	+	-
40+	+	+	+	-	-	-
special dimensions on request						



MACHINING

- peeled

OPTIONAL

- FSC-certified
- special dimensions on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

The peeled robinia round poles are robinia trunks or trunk sections from which the bark has been removed. The sapwood remains.

Our peeled round poles are available in the following lengths and diameters:

DIAMETER (CM)	LENGTH (CM)					
	200	250	300	400	500	600
10-14	+	+	+	+	+	+
14-18	+	+	+	+	+	+
18-22	+	+	+	+	+	+
20-24	+	+	+	+	+	+
25-29	+	+	+	+	+	+
30-34	+	+	+	+	+	+
35-39	+	+	+	+	+	-
40+	+	+	+	-	-	-
special dimensions on request						



MACHINING

- sapwood-free
- sanded

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable



© KLINGL SPIELGERÄTE, D-Munich

Robinia forked poles are trunks that separate into forks. Their shape makes them perfect for use in playgrounds, gardens and landscaping.

The Robinio Forked Poles have a fork length of at least 100 cm, are debar-ked, sapwood-free and then sanded to a high quality and chamfered at the ends. They are available in the following lengths and diameters:

DIAMETER (CM)	LENGTH (CM)			
	300	400	500	600
10-14	+	+	-	-
14-18	-	+	+	-
16-20	-	-	+	+
special lengths on request				



MACHINING

- sapwood-free
- sanded
- chamfered ends

OPTIONAL

- FSC-certified
- ends waxed
- pointed
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

Naturally shaped palisades made of robinia are peeled, desplinted and sanded, the ends are chamfered. The natural growth form is retained.

Robinio Natural Palisades are available in the following diameters and lengths:

DIAMETER (CM)	LENGTH (CM)					
	50	60	75	100	125	150
10-14	+	+	+	+	+	+
12-16	+	+	+	+	+	+
14-18	+	+	+	+	+	+
16-20	+	+	+	+	+	+
18-22	+	+	+	+	+	+
20-24	+	+	+	+	+	+
25-29	+	+	+	+	+	+
30-34	+	+	+	+	+	+
35-39	+	+	+	+	+	+
40+	+	+	+	+	+	+
special lengths on request						





- MACHINING

  - cylindrical milled
  - almost sapwood-free
  - chamfered ends
- OPTIONAL

  - FSC-certified
  - half round
  - ends waxed
  - special lengths on request
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size



Through milling, robinia palisades are straightened in their natural growth form. The processed palisades can be closely aligned next to each other.

Milled palisades are available in the following diameters and lengths:

DIAMETER (CM)	LENGTH (CM)						
	50	75	100	125	150	200	250
10	+	+	+	+	+	+	+
12	+	+	+	+	+	+	+
14	+	+	+	+	+	+	+
16	+	+	+	+	+	+	+
18	+	+	+	+	+	+	+
special lengths on request							



- MACHINING

  - sapwood-free
  - sanded
  - chamfered ends
- OPTIONAL

  - FSC-certified
  - special lengths on request
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size

Roundwood paving is ideal for creating paths, plazas, and similar areas. The logs are peeled, sapwood removed, and sanded, with chamfered ends. The natural appearance is preserved.

Robinio Roundwood Paving is available in various heights.

DIAMETER (CM)	HEIGHT (CM)				
	10	12	14	16	18
8-20	+	+	+	+	+
special lengths on request					







SAWN TIMBER



- MACHINING
  - sawn
  - unedged
  - in bark
- OPTIONAL
  - FSC-certified
  - in oak wood
  - special lengths on request
  - debarked
- PACKAGING
  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size
  - each layer battened



Unedged sawn timber are sawn boards where the long sides are not processed so that the bark remains intact.

Please refer to the table for available thicknesses and lengths of our unedged boards in bark.

THICKNESS (MM)	LENGTH (CM)		
	200	250	300
25	+	+	+
28	+	+	+
30	+	+	+
32	+	+	+
42	+	+	+
52	+	+	+
62	+	+	+

special lengths on request

We also offer unedged boards in bark in oak. Due to the larger dimensions of the oak logs, further thicknesses and lengths are available here.

ALSO AVAILABLE IN OAK



- MACHINING
  - chamfered edges
  - 2-sides planed
  - long sides sanded
- OPTIONAL
  - FSC-certified
  - special lengths on request
- PACKAGING
  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size
  - each layer battened

Unedged and planed sawn timber are sawn and planed boards whose long sides are debarked and sanded. The natural shape of the sides is retained, which is particularly appreciated in design concepts that want to emphasise a natural character.

Please refer to the table for available thicknesses and lengths of our unedged planed boards.

THICKNESS (MM)	WIDTH (MM)	LENGTH (CM)				
		100	150	200	250	300
22	12-22	+	+	+	+	+
25	12-22	+	+	+	+	+
28	12-22	+	+	+	+	+
30	12-22	+	+	+	+	+

special lengths on request



© STARKHOLZ, D-Stuttgart





MACHINING

- fine sawn
- edged

OPTIONAL

- FSC-certified
- in oak wood
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size
- each layer battened



Fixed-width sawn timber are boards that are edged on both sides and cut to a fixed width. This processing step gives them a clean and uniform edge structure, which makes them particularly suitable for precise construction and manufacturing work where exact dimensions are required.

Our fixed-width boards are fine-sawn – please refer to the table for available thicknesses, widths and lengths of robinia wood.

THICKNESS (MM)	WIDTH (CM)	LENGTH (CM)			
		150	200	250	300*
28	8/10/12/14	+	+	+	+
30	8/10/12/14	+	+	+	+
32	8/10/12/14	+	+	+	+
35	8/10/12/14	+	+	+	+
40	8/10/12/14	+	+	+	+

\* on request

We also offer fixed-width boards in oak. Due to the larger dimensions of the oak trunks, further thicknesses and lengths are available.

ALSO  
AVAILABLE  
IN OAK



MACHINING

- edged
- 4-sides planed
- chamfered

OPTIONAL

- FSC-certified
- in oak wood
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size
- each layer battened

Planed sawn timber in fixed widths are boards edged on both sides, cut to a fixed width, planed on 4 sides and chamfered at the edges.

Please refer to the table for available thicknesses, widths and lengths.

THICKNESS (MM)	WIDTH (CM)	LENGTH (CM)			
		150	200	250	300*
22	10/12/14	+	+	+	+
25	10/12/14	+	+	+	+
28	10/12/14	+	+	+	+
30	10/12/14	+	+	+	+
35	10/12/14	+	+	+	+
40	10/12/14	+	+	+	+

\* on request

We also offer planed boards in fixed widths in oak. Due to the larger dimensions of the oak trunks, further thicknesses and lengths are available here.

ALSO  
AVAILABLE  
IN OAK





MACHINING

- edged
- 4-sided planed
- chamfered

OPTIONAL

- FSC-certified
- fine sawn
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size
- each layer battened



© STARKHOLZ, D-Stuttgart



Falling-width boards is lumber that is edged on both sides, where the width is not uniform but variable according to the natural dimensions of the log.

This type of lumber is often used when a natural and irregular appearance is desired, or in cases where specific width requirements are not necessary.

Boards in falling width are planed on 4 sides (optionally only fine-sawn), trimmed and chamfered on the edges – please refer to the table for available thicknesses and lengths.

THICKNESS (MM)	WIDTH (CM)	LENGTH (CM)			
		150	200	250	300*
22	8-14	+	+	+	+
25	8-14	+	+	+	+
28	8-14	+	+	+	+
30	8-14	+	+	+	+
32	8-14	+	+	+	+
35	8-14	+	+	+	+
40	8-14	+	+	+	+
*on request					



MACHINING

- sapwood-free
- 4-sides planed
- chamfered

OPTIONAL

- FSC-certified
- sawn
- in oak wood
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size
- each layer battened

The sapwood-free, four-sided planed, and chamfered beams have a square cross-section and are used for durable support work in both interior and exterior applications.

Our Robinio Squared Timber is available in the following dimensions:

H x W (CM)	LENGTH (CM)				
	100	150	200	250	300*
4 x 6	+	+	+	+	+
5 x 8	+	+	+	+	+
5 x 10	+	+	+	+	+
6 x 6	+	+	+	+	+
6 x 12	+	+	+	+	+
7 x 7	+	+	+	+	+
8 x 10	+	+	+	+	+
10 x 10	+	+	+	+	+
14 x 24	+	+	+	+	+
special lengths on request			*on request		

We also offer planed square timber in oak. Due to the larger dimensions of oak logs, additional thicknesses and lengths are available.

ALSO  
AVAILABLE  
IN OAK







# LAMINATED PROFILES



- MACHINING
  - planed
  - technically dried
  - finger-jointed
  - glued
- OPTIONAL
  - FSC-certified
  - grooved
  - special lengths on request
- PACKAGING
  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size

Bench profiles and squared timber profiles made of robinia consist of several layers of robinia wood glued together. The layered gluing increases stability and dimensional stability by minimising warping of the wood. Glulam profiles made from robinia provide a smooth and even surface that is pleasant to the touch and has an aesthetically pleasing appearance. They are particularly suitable for outdoor use.

Robinio Bench Profiles and Robinio Laminated Squared Profiles are available in the following dimensions:

HEIGHT (MM)	WIDTH (MM)	LENGTH (CM)
		150 - 600
45	60	+
45	70	+
45	80	+
45	90	+
60	60	+
70	90	+
80	80	+
90	90	+
90	70	+
special lengths on request		





- MACHINING

  - planed
  - technically dried
  - finger-jointed
- OPTIONAL

  - FSC-certified
  - special lengths on request
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size



Robinia facade profiles offer a durable and aesthetically pleasing solution for cladding buildings and can also be used as a privacy screen.

Our **Robinio Facade Profiles** are machined in a rhombus shape, providing effective coverage and enabling a modern and dynamic facade design.

Please refer to the table for available dimensions.

HEIGHT (MM)	WIDTH (MM)	LENGTH (CM)
		600
23	60	+
23	63	+
23	82	+
special lengths on request		



- MACHINING

  - planed
  - technically dried
  - finger-jointed
  - glued
- OPTIONAL

  - FSC-certified
  - grooved
  - cambered
  - lateral groove
  - special lengths on request
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size

Robinia decking boards are kiln-dried, finger-jointed and glued. The smooth planed boards are also available cambered, grooved and with a groove on the side.

Due to their natural durability, weather resistance, and aesthetic quality, robinia decking boards are a popular choice for high-traffic outdoor areas.

Please refer to the table for available thicknesses and lengths of our **Robinio Decking Boards**.

HEIGHT (MM)	WIDTH (MM)	LENGTH (CM)		
		400	500	600
23	80	+	+	+
23	90	+	+	+
23	100	+	+	+
23	120	+	+	+
45	100	-	-	+
45	120	-	-	+

Robinia substructure timber is available from us in 6000 x 45 x 60 mm.  
special lengths on request



SUB-  
STRUCTURE  
TIMBER ALSO  
AVAILABLE





POLES RAILS PLANT STAKES



MACHINING

- hand peeled
- pointed

OPTIONAL

- FSC-certified
- hop poles
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size



Particularly durable, stable, ecologically sustainable and harmless – these are the advantages of using robinia wood in agriculture and forestry, in wine and hop growing, in fence construction and in many other areas.

Robinio poles are made from naturally grown trunks, hand peeled, and pointed. By removing the bark, they pose no risk to horses and livestock, as both the heartwood and sapwood of robinia are non-toxic.

Our Robinio Poles are available in various lengths and diameters.

DIAMETER (CM)	LENGTH (CM)								
	100	125	150	175	200	225	250	275	300
8-10	+	+	+	+	+	+	+	+	+
10-12	+	+	+	+	+	+	+	+	+
12-14	+	+	+	+	+	+	+	+	+
14-16	+	+	+	+	+	+	+	+	+
16-18	+	+	+	+	+	+	+	+	+
special lengths on request									

SUITABLE  
FOR HORSES  
AND FARM  
ANIMALS



MACHINING

- hand peeled
- halfround sawn
- pointed

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

The halfround, pointed Robinio Poles are made from naturally grown trunks, hand peeled and halved lengthwise. This creates a flat edge, which allows the stable attachment of rails, for example.

By removing the bark, the poles pose no risk to horses and livestock, as both the heartwood and sapwood of robinia are non-toxic.

Our halfround poles are available in various lengths and diameters.

DIAMETER (CM)	LENGTH (CM)				
	150	175	200	225	250
8-10	+	+	+	+	+
10-12	+	+	+	+	+
12-14	+	+	+	+	+
special lengths on request					



- MACHINING

  - cylindrically milled
  - almost sapwood-free
  - pointed
- OPTIONAL

  - FSC-certified
  - in softwood
  - special lengths on request
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size



Through milling, the trunks are straightened from their natural growth form. This process gives them a cylindrical linear shape, allowing them to be closely aligned, making them ideal for building fences or boundaries that require a consistent and harmonious overall appearance.

We offer milled poles in both robinia and softwood.

Please refer to the table for available diameters and lengths.

DIAMETER (CM)	LENGTH (CM)						
	100	125	150	175	200	225	250
8	+	+	+	+	+	+	+
10	+	+	+	+	+	+	+
12	+	+	+	+	+	+	+
14	+	+	+	+	+	+	+
16	+	+	+	+	+	+	+

special lengths on request

ALSO  
AVAILABLE  
IN SOFT-  
WOOD



- MACHINING

  - sawn/split
  - hand peeled
  - pointed
- OPTIONAL

  - FSC-certified
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size

Our pointed split poles are peeled and sawn lengthwise into several splits, or alternatively split along the natural fibres. This processing gives the posts two straight edges.

Our split poles are available in various dimensions.

EDGE WIDTH (CM)	LENGTH (CM)				
	150	180	200	225	250
6-8	+	+	+	+	+
8-10	+	+	+	+	+

special lengths on request



ALSO  
AVAILABLE  
IN OAK



MACHINING

- oval
- sanded
- pointed

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size



In the production of our vineyard poles, robinia poles are further refined by rounding the edges and sanding the pole, resulting in an oval cross-section – an optimised shape that is ideal for use in vineyards as it allows the vines to be secured gently.

Our Robinio Vineyard Poles are available in various lengths and diameters.

DIAMETER (CM)	LENGTH (CM)				
	150	180	200	225	250
6-8	+	+	+	+	+
8-10	+	+	+	+	+

special lengths on request



MACHINING

- hand peeled
- half round (sawn)

OPTIONAL

- FSC-certified
- sapwood-free
- sanded
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

For the production of halfround rails, peeled robinia trunks are sawn length-wise, creating a straight edge that allows the rails to be securely attached to poles.

Halfround rails are available in various lengths and diameters.

DIAMETER (CM)	LENGTH (CM)				
	150	175	200	225	250
8-10	+	+	+	+	+
9-11	+	+	+	+	+
10-12	+	+	+	+	+
12-14	+	+	+	+	+

special lengths on request



MACHINING

- squared
- sawn
- pointed

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size



Square posts made from robinia are sawn on four sides and then pointed. The sawn edges provide a simple and secure attachment point for rails, for example.

Robinio Square Posts are available in various dimensions.

H x W (CM)	LENGTH (CM)					
	40	60	80	100	150	200
4 x 4	+	+	+	+	+	+
4 x 6	+	+	+	+	+	+
5 x 5	+	+	+	+	+	+
6 x 6	+	+	+	+	+	+
7 x 7	+	+	+	+	+	+
8 x 8	+	+	+	+	+	+
special lengths on request						

ALSO  
AVAILABLE  
IN OAK



MACHINING

- squared
- sawn
- pointed

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable and firmly tied
- stackable (for full packages)
- uniform package size

Plant stakes made from robinia are ideal for long-term use in gardening and landscaping.

They last significantly longer than softwoods, for example, without any chemical pre-treatment. In direct contact with the ground, they can easily last up to 20–30 years or even longer, depending on soil conditions and climatic influences.

Robinio Plant Stakes are available in various dimensions.

H x W (MM)	LENGTH (CM)					
	40	60	80	100	150	200
22 x 22	+	+	+	+	+	+
25 x 25	+	+	+	+	+	+
27 x 27	+	+	+	+	+	+
30 x 30	+	+	+	+	+	+
special lengths on request						







FENCES



- MACHINING

  - sawn
  - sanded
  - high-quality processing
- OPTIONAL

  - split
  - FSC-certified
  - special lengths on request
- PACKAGING

  - firmly bound



We manufacture our pickets for the **Robinio Roll Fences** in two different ways: by sawing and sanding, which results in a very uniform fence appearance, or alternatively by splitting along the fibres, which emphasises the natural irregularity of the wood.

Depending on the desired appearance - calm and even or wild and natural - you choose one or the other variant.

The natural robustness of robinia wood ensures weather-resistant fences that requires no additional treatment and offers an unusually long service life.

Robinio Roll Fences are available in the following dimensions:

HEIGHT (CM)	SLAT SPACING (CM)				
	2-3	4-5	6-7	8	10
80	+	+	+	+	+
100	+	+	+	+	+
120	+	+	+	+	+
150	+	+	+	+	+
175	+	+	+	+	+
200	+	+	+	+	+
special lengths on request					



Robinio Roll Fence, sawn and sanded



The **Robinio Post and Rail Fence System** consists of squared timber posts and three rails, which are installed as a plug-in system.

The robust construction and natural durability of the robinia wood make the fence system a high-quality and long-lasting choice, ideal for farms, equestrian centres and private properties.

Our **Robinio Post and Rail Fence System** has the following dimensions:

POST H x W (CM)	POST LENGTH (CM)
	220
14 x 10	+
	special lengths on request



RAIL H x W (CM)	RAIL LENGTH (CM)
	300
8 x 4	+



- MACHINING POSTS

  - sapwood-free
  - squared
  - cutout for rails
  - sloping top edge with metal plate against cracks
- MACHINING RAILS

  - sapwood-free
  - sawn
  - chamfered
  - flattened ends
- OPTIONAL POSTS AND RAILS

  - FSC-certified
  - sanded
  - corner posts
  - 2-rail-system
  - posts pointed
- PACKAGING POSTS AND RAILS

  - stable and firmly tied
  - stackable (for full packages)
  - uniform package size





STAVES FOR COOPERAGE



- MACHINING

  - split according to growth
  - sawn in mirror cut
- OPTIONAL

  - FSC-certified
  - special thickness and length
  - annual rings thin, middle, large according to standard
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - each layer battened



The quality of the oak wood used for cooperage making is crucial for the longevity of the barrels. To meet the high standards of barrel construction, we carefully select the oak before starting the production of the staves.

Using a combination of state-of-the-art technology and traditional craftsmanship, we ensure that every stave is of a consistently high quality.

Please refer to the table for available lengths and thicknesses.

LENGTH (CM)	THICKNESS (MM)	
	22	27
45	+	+
50	+	+
55	+	+
60	+	+
65	+	+
70	+	+
75	+	+
80	+	+
90	+	+
95	+	+
105	+	+
115	+	+
120+	on request	on request



- MACHINING

  - split according to growth
  - sawn in mirror cut
- OPTIONAL

  - FSC-certified
  - special thickness and length
- PACKAGING

  - stable and firmly tied
  - stackable (for full packages)
  - each layer battened

Our robinia staves are made from carefully selected robinia trunks that thrive under optimal conditions in south-east European forests.

We monitor the entire selection and processing process to ensure that each stave meets the highest quality standards.

Please refer to the table for available lengths and thicknesses.

LENGTH (CM)	THICKNESS (MM)	
	22	27
45	+	+
50	+	+
55	+	+
60	+	+
65	+	+
70	+	+
75	+	+
80	+	+
90	+	+
95	+	+
105	+	+
115	+	+
120+	on request	on request







OAK SEATING BLOCKS



MACHINING

- sawn
- planed
- chamfered

OPTIONAL

- FSC-certified
- special lengths on request

PACKAGING

- stable and firmly tied



Solid oak seat blocks are available in square and rectangular shapes, ideal as versatile seating, side tables and more.

Made from high quality oak wood, they offer a robust and durable solution for both indoor and outdoor areas.

The seat blocks are available in the following dimensions.

HEIGHT (CM)	WIDTH (CM)	LENGTH (CM)
		bis 500
30	30	+
35	35	+
40	40	+
45	45	+
50	50	+
special lengths on request		





