

ROBINIO

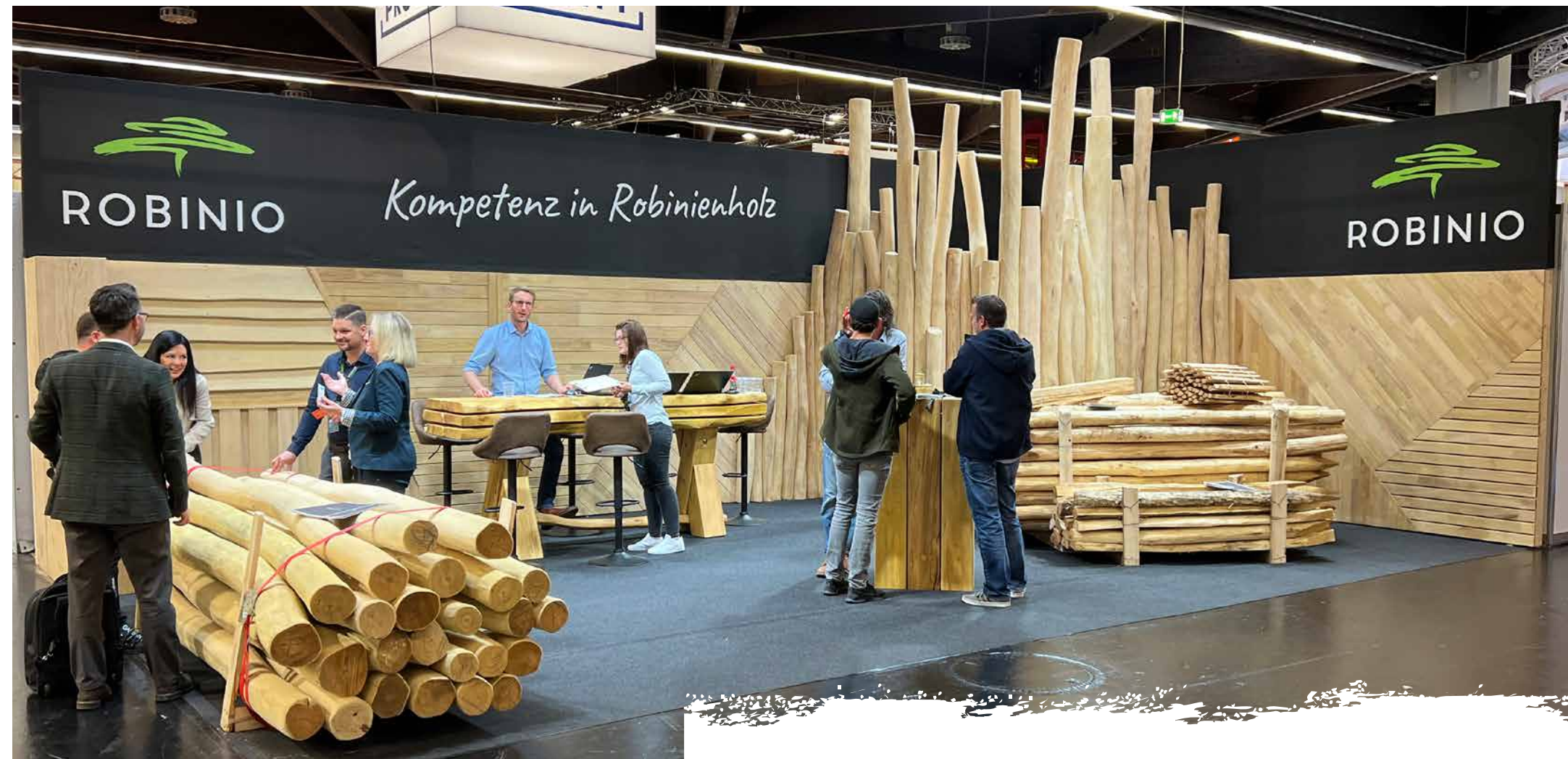
created by nature

ROBINIO

ABOUT US

ROBINIO GmbH is a German company that specialises in the production and trade of high quality robinia wood. The management of the company combines more than 20 years of experience in the procurement and processing of robinia.

A close and trusting cooperation with our business partners is the basis of our daily work. Through regular audits and quality controls in our production facilities, we ensure stable and sustainable supply chains. Our product ranges are always oriented on demand at all times. Our aim is to provide each customer with the best possible supplies for their respective projects. We are committed to continuity and sustainability. Our service focuses on the success of our customers.



SELECTED QUALITY FOR HIGHEST DEMANDS

Our goal is to satisfy you as a customer with every delivery. This starts with the selection of suitable raw materials: we use wood from winter harvesting, also FSC-certified if desired. In order to achieve the best possible result during processing, we make sure that our production facilities use state-of-the-art technology.

INDIVIDUAL SOLUTIONS FOR YOUR PROJECTS

As passionate professionals in the field of robinia wood, we are constantly working on expanding our product range. From roundwood in playground quality and the most diverse sawnwood variants to various poles and technically dried terrace planks or staves for the cooperage: the application possibilities are extremely diverse. You still can't find your desired item in our standard range? Simply contact us: Thanks to the high flexibility of our production, we can also fulfil many special requests. We welcome every challenge and will be happy to advise you.

WORLDWIDE DELIVERY

With experienced and reliable logistics partners at our side, we can offer you an optimal service at fair prices. Whether by truck, goods train or shipping container - we always find the best way to transport your goods safely and as quickly as possible. Thanks to our many years of experience in the export business, we are familiar with all the necessary formalities: from the various customs documents to the necessary certificates (e.g. phytosanitary certification, certificate of origin, fumigation, etc) - we take care of the entire process for you.

ROBINIA

CREATED BY NATURE



RESISTANCE CLASS 1-2 (DIN 68364/EN 350-2)

The heartwood of the robinia is the most durable and weather-resistant wood from European cultivation, even ahead of the heartwood of oak and sweet chestnut. The first choice for all those who want to do without tropical wood.

CAN BE USED IN THE GROUND WITHOUT CHEMICAL WOOD PRESERVATIVE

Thanks to its high natural tannic acid content, robinia wood is particularly suitable for outdoor constructions in direct contact with the ground or water.

NO PLANTATION WOOD

As a matter of principle, we do not use plantation wood, but only wood from natural forests that are sustainably managed. The rapid growth of the robinia is a great advantage. We achieve the best quality through winter felling. At the same time, the fauna is affected the least. It has a service life of up to 50 years. Chemical impregnation or heat treatment is therefore not necessary and the soil is not unnecessarily polluted with chemical substances.

HEARTWOOD WITH A HIGH RESISTANCE TO FUNGI & INSECTS

The wood not only withstands extreme weather conditions, but also pests such as fungi and insects have no chance. This makes it perfect for playgrounds.

HIGH STRENGTH VALUE/HIGH DENSITY (FRESH 930 KG/M3)

Robinia wood is the hardest of the indigenous wood species and is also one of the heaviest. It is tough, flexible, elastic and in many technical properties superior even to oak. construction, but also for fences, terraces and many other areas.



Round timber

Robinia

Round poles sapwood free



DIAMETER	LENGTH					
	200 cm	250 cm	300 cm	400 cm	500 cm	600 cm
6 – 8 cm	✓	✓	✓	X	X	X
8 – 10 cm	✓	✓	✓	✓	X	X
10 – 12 cm	✓	✓	✓	✓	✓	✓
11 – 13 cm	✓	✓	✓	✓	✓	✓
12 – 14 cm	✓	✓	✓	✓	✓	✓
14 – 18 cm	✓	✓	✓	✓	✓	✓
16 – 20 cm	✓	✓	✓	✓	✓	✓
18 – 22 cm	✓	✓	✓	✓	✓	✓
20 – 24 cm	✓	✓	✓	✓	✓	✓
25 – 29 cm	✓	✓	✓	✓	✓	✓
30 – 34 cm	✓	✓	✓	✓	✓	✓
35 – 39 cm	✓	✓	✓	✓	✓	X
40 cm +	✓	✓	✓	X	X	X



Optional

- FSC-certified
- ends waxed
- special lengths



Machining

- sap-wood free
- sanded



Packaging

- stable
- firmly tied
- stackable

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Palisades natural



DIAMETER	LENGTH					
	50 cm	60 cm	75 cm	100 cm	125 cm	150 cm
10 – 14 cm	✓	✓	✓	✓	✓	✓
12 – 16 cm	✓	✓	✓	✓	✓	✓
14 – 18 cm	✓	✓	✓	✓	✓	✓
16 – 20 cm	✓	✓	✓	✓	✓	✓
18 – 22 cm	✓	✓	✓	✓	✓	✓
20 – 24 cm	✓	✓	✓	✓	✓	✓
25 – 29 cm	✓	✓	✓	✓	✓	✓
30 – 34 cm	✓	✓	✓	✓	✓	✓
35 – 39 cm	✓	✓	✓	✓	✓	✓
40 cm +	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified
- pointed
- ends waxed
- special lengths



Machining

- sap-wood free
- sanded
- chamfered



Packaging

- stable
- firmly tied
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Palisades milled



DIAMETER	LENGTH						
	50 cm	75 cm	100 cm	125 cm	150 cm	200 cm	250 cm
10 cm	✓	✓	✓	✓	✓	✓	✓
12 cm	✓	✓	✓	✓	✓	✓	✓
14 cm	✓	✓	✓	✓	✓	✓	✓
16 cm	✓	✓	✓	✓	✓	✓	✓
18 cm	✓	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified
- half round
- ends waxed
- special lengths



Machining

- cylindrical
- almost sap-wood
- chamfered



Packaging

- stable
- firmly tied
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia

Natural sleepers



HEIGHT	WIDTH	LENGTH				
		200 cm	250 cm	300 cm	400 cm	500 cm
10 cm	16 – 20 cm	✓	✓	✓	✓	✓
12 cm	18 – 22 cm	✓	✓	✓	✓	✓
14 cm	24 – 26 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified
- end waxed



Machining

- prised
- sawn
- sapwood-free & sanded



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Trunks in bark



DIAMETER	LENGTH					
	200 cm	250 cm	300 cm	400 cm	500 cm	600 cm
10 – 14 cm	✓	✓	✓	✓	✓	✓
14 – 18 cm	✓	✓	✓	✓	✓	✓
18 – 22 cm	✓	✓	✓	✓	✓	✓
20 – 24 cm	✓	✓	✓	✓	✓	✓
25 – 29 cm	✓	✓	✓	✓	✓	✓
30 – 34 cm	✓	✓	✓	✓	✓	✓
35 – 39 cm	✓	✓	✓	✓	✓	X
40 cm +	✓	✓	✓	X	X	X



Optional

- FSC-certified
- peeled



Machining

- unprocessed



Packaging

- stable
- firmly bound
- stackable

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia
Paving



DIAMETER	HEIGHT				
	10 cm	12 cm	14 cm	16 cm	18 cm
8 – 20 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- sap-wood free
- sanded
- chamfered



Packaging

- stable
- firmly bound
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Forked poles



DIAMETER	LENGTH			
	300 cm	400 cm	500 cm	600 cm
10 – 14 cm	✓	✓	X	X
14 – 18 cm	X	✓	✓	X
16 – 20 cm	X	X	✓	✓
At least 100cm length on each fork-side				



Optional

- FSC-certified
- special lengths



Machining

- sap-wood free
- sanded



Packaging

- stable

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)





Robinia
Stakes peeled



DIAMETER	LENGTH								
	100 cm	125 cm	150 cm	175 cm	200 cm	225 cm	250 cm	275 cm	300 cm
8 – 10 cm	✓	✓	✓	✓	✓	✓	✓	✓	✓
10 – 12 cm	✓	✓	✓	✓	✓	✓	✓	✓	✓
12 – 14 cm	✓	✓	✓	✓	✓	✓	✓	✓	✓
14 – 16 cm	✓	✓	✓	✓	✓	✓	✓	✓	✓
16 – 18 cm	✓	✓	✓	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- hand peeled
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Poles & Frames

Robinia
Milled stakes



DIAMETER	LENGTH						
	100 cm	125 cm	150 cm	175 cm	200 cm	225 cm	250 cm
8 cm	✓	✓	✓	✓	✓	✓	✓
10 cm	✓	✓	✓	✓	✓	✓	✓
12 cm	✓	✓	✓	✓	✓	✓	✓
14 cm	✓	✓	✓	✓	✓	✓	✓
16 cm	✓	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- cylindrically milled
- almost free of sap wood
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Half round stakes



DIAMETER	LENGTH				
	150 cm	175 cm	200 cm	225 cm	250 cm
8 – 10 cm	✓	✓	✓	✓	✓
10 – 12 cm	✓	✓	✓	✓	✓
12 – 14 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- half round
- hand peeled
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full parcels)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia

Frames peeled



DIAMETER	LENGTH				
	150 cm	175 cm	200 cm	225 cm	250 cm
8 – 10 cm	✓	✓	✓	✓	✓
9 – 11 cm	✓	✓	✓	✓	✓
10 – 12 cm	✓	✓	✓	✓	✓
12 – 14 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- half round
- hand peeled



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Pasture stakes sanded



DIAMETER	LENGTH				
	150 cm	180 cm	200 cm	225 cm	250 cm
6 – 8 cm	✓	✓	✓	✓	✓
8 – 10 cm	✓	✓	✓	✓	✓
Further dimensions and lengths on request.					



Optional

- FSC-certified



Machining

- oval
- sanded
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia
Split stakes



SIDE LENGTH	LENGTH				
	150 cm	175 cm	200 cm	225 cm	250 cm
10 – 12 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- split
- hand peeled
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Sawn stakes



SIDE LENGTH	LENGTH				
	150 cm	180 cm	200 cm	225 cm	250 cm
6 – 8 cm	✓	✓	✓	✓	✓
8 – 10 cm	✓	✓	✓	✓	✓
Further dimensions and lengths on request.					



Optional

- FSC-certified



Machining

- sawn
- hand peeled
- pointed



Packaging

- stable
- firmly bound
- uniform package size
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Squared posts



HEIGHT X WIDTH	LENGTH					
	40 cm	60 cm	80 cm	100 cm	150 cm	200 cm
4 x 4 cm	✓	✓	✓	✓	✓	✓
4 x 6 cm	✓	✓	✓	✓	✓	✓
5 x 5 cm	✓	✓	✓	✓	✓	✓
6 x 6 cm	✓	✓	✓	✓	✓	✓
7 x 7 cm	✓	✓	✓	✓	✓	✓
8 x 8 cm	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- squared
- sawn
- pointed



Packaging

- stable
- firmly bound
- stackable

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia
Squared stakes



HEIGHT X WIDTH	LENGTH					
	40 cm	60 cm	80 cm	100 cm	150 cm	200 cm
22 x 22 mm	✓	✓	✓	✓	✓	✓
25 x 25 mm	✓	✓	✓	✓	✓	✓
30 x 30 mm	✓	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- squared
- sawn
- pointed



Packaging

- stable
- firmly bound
- stackable
- uniform package size

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)





Sawn timber

Robinia Sawn timber planed-fixed width



THICKNESS	WIDTH	LENGTH				
		100 cm	150 cm	200 cm	250 cm	300 cm (on request)
22 mm	10/12/14 cm	✓	✓	✓	✓	✓
25 mm	10/12/14 cm	✓	✓	✓	✓	✓
28 mm	10/12/14 cm	✓	✓	✓	✓	✓
30 mm	10/12/14 mm	✓	✓	✓	✓	✓
35 mm	10/12/14 cm	✓	✓	✓	✓	✓
40 mm	10/12/14 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- edged
- 4-sides planed
- chamfered



Packaging

- sturdy & tightly bound
- uniform package size
- stackable
- each layer battened

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Timber planed 2-sides untrimmed



THICKNESS	LENGTH				
	100 cm	150 cm	200 cm	250 cm	300 cm
22 mm	✓	✓	✓	✓	✓
25 mm	✓	✓	✓	✓	✓
28 mm	✓	✓	✓	✓	✓
30 mm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- chamfered edges
- 2-sides planed
- long sides sanded



Packaging

- sturdy & tightly bound
- uniform package size
- stackable
- each layer battened

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Timber planed one side trimmed



THICKNESS	LENGTH				
	100 cm	150 cm	200 cm	250 cm	300 cm (on request)
22 mm	✓	✓	✓	✓	✓
25 mm	✓	✓	✓	✓	✓
28 mm	✓	✓	✓	✓	✓
30 mm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- chamfered edges
- 3-sides planed
- sanded edges



Packaging

- sturdy & tightly bound
- stackable
- each layer battened
- uniform package size

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia

Timber planed-falling width



THICKNESS	WIDTH	LENGTH				
		100 cm	150 cm	200 cm	250 cm	300 cm (on request)
22 mm	8 – 14 cm	✓	✓	✓	✓	✓
25 mm	8 – 14 cm	✓	✓	✓	✓	✓
28 mm	8 – 14 cm	✓	✓	✓	✓	✓
30 mm	8 – 14 cm	✓	✓	✓	✓	✓
35 mm	8 – 14 cm	✓	✓	✓	✓	✓
40 mm	8 – 14 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- edged
- 4-sided planed
- chamfered



Packaging

- sturdy & tightly bound
- uniform package size
- stackable
- each layer battened

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1–2 (DIN 68364/EN 350-2)

Robinia

Sawn timber fixed width



THICKNESS	WIDTH	LENGTH				
		150 cm	175 cm	200 cm	225 cm	250 cm
28 mm	8/10/12/14 cm	✓	✓	✓	✓	✓
30 mm	8/10/12/14 cm	✓	✓	✓	✓	✓
32 mm	8/10/12/14 cm	✓	✓	✓	✓	✓
35 mm	8/10/12/14 cm	✓	✓	✓	✓	✓
40 mm	8/10/12/14 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- fine sawn
- edged



Packaging

- sturdy & tightly bound
- uniform package size
- each layer battened
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1–2 (DIN 68364/EN 350-2)



Robinia

Sawn timber unedged



THICKNESS	LENGTH		
	200 cm	250 cm	300 cm
25 mm	✓	✓	✓
28 mm	✓	✓	✓
30 mm	✓	✓	✓
32 mm	✓	✓	✓
42 mm	✓	✓	✓
52 mm	✓	✓	✓
62 mm	✓	✓	✓



Optional

- FSC-certified



Machining

- sawn
- unedged in bark



Packaging

- sturdy & tightly bound
- uniform package size
- each layer battened
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Sawn timber falling width



THICKNESS	LENGTH				
	150 cm	175 cm	200 cm	225 cm	250 cm
28 mm	✓	✓	✓	✓	✓
30 mm	✓	✓	✓	✓	✓
32 mm	✓	✓	✓	✓	✓
35 mm	✓	✓	✓	✓	✓
40 mm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- fine sawn
- edged



Packaging

- sturdy & tightly bound
- uniform package size
- each layer battened
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Cracking

According to TÜV, cracks are permissible according to DIN 7926-1/Section 4.2.7 and do not represent an increased hazard potential.

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)





Robinia
Squared timber



HEIGHT X WIDTH	LENGTH				
	100 cm	150 cm	200 cm	250 cm	300 cm (on request)
4 x 6 cm	✓	✓	✓	✓	✓
5 x 8 cm	✓	✓	✓	✓	✓
5 x 10 cm	✓	✓	✓	✓	✓
6 x 6 cm	✓	✓	✓	✓	✓
6 x 12 cm	✓	✓	✓	✓	✓
7 x 7 cm	✓	✓	✓	✓	✓
8 x 10 cm	✓	✓	✓	✓	✓
10 x 10 cm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- 4-sides planed
- chamfered



Packaging

- sturdy & tightly bound
- uniform package size
- each layer battened
- stackable (only for full packages)

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Squared timber



Terrace

Robinia
Decking boards



WIDTH	HEIGHT	LENGTH		
		400 cm	500 cm	600 cm
80 mm	23 mm	✓	✓	✓
90 mm	23 mm	✓	✓	✓
100 mm	23 mm	✓	✓	✓
118 mm	23 mm	✓	✓	✓
Further dimensions and substructure wood on request.				



Optional

- FSC-certified
- cambered
- lateral groove



Machining

- surface planed smooth
- technically dried
- finger-jointed



Packaging

- stable
- stackable
- firmly bound
- uniform package size

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia
Picket fence - sawn & sanded



HEIGHT	SPACING				
	2 – 3 cm	4 – 5 cm	6 – 7 cm	8 cm	10 cm
80 mm	✓	✓	✓	✓	✓
100 mm	✓	✓	✓	✓	✓
120 mm	✓	✓	✓	✓	✓
150 mm	✓	✓	✓	✓	✓
175 mm	✓	✓	✓	✓	✓
200 mm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- sawn
- sanded
- high-quality processing



Packaging

- firmly bound

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Fences & screening

Robinia

Picket fence - split



HEIGHT	SPACING				
	2 – 3 cm	4 – 5 cm	6 – 7 cm	8 cm	10 cm
80 mm	✓	✓	✓	✓	✓
100 mm	✓	✓	✓	✓	✓
120 mm	✓	✓	✓	✓	✓
150 mm	✓	✓	✓	✓	✓
175 mm	✓	✓	✓	✓	✓
200 mm	✓	✓	✓	✓	✓



Optional

- FSC-certified



Machining

- split
- high-quality processing



Packaging

- firmly bound

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Robinia

Rhombus strips



WIDTH	HEIGHT	LENGTH
		600 cm
63 mm	23 mm	✓
82 mm	23 mm	✓



Optional

- FSC-certified



Machining

- surface planed smooth
- technically dried
- finger-jointed



Packaging

- stable
- stackable
- firmly bound
- uniform package size

Quality

natural, sorted, wood typical characteristics, no visible core rot

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)



Robinia

Staves in acacia fresh for cooperage



LENGTH	THICKNESS	
	22 mm	27 mm
45 cm	✓	✓
50 cm	✓	✓
55 cm	✓	✓
60 cm	✓	✓
65 cm	✓	✓
70 cm	✓	✓
75 cm	✓	✓
80 cm	✓	✓
90 cm	✓	✓
95 cm	✓	✓
105 cm	✓	✓
115 cm	✓	✓
120 cm +	(on request)	(on request)



Optional

- FSC-certified
- open air dried
- special thickness
- special length



Machining

- split according to growth
- sawn in mirror cut



Packaging

- each layer battened
- stable
- firmly tied
- stackable

Quality

According standards of the cooperage

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)

Oak

Staves in oak fresh for cooperage



LENGTH	THICKNESS	
	22 mm	27 mm
45 cm	✓	✓
50 cm	✓	✓
55 cm	✓	✓
60 cm	✓	✓
65 cm	✓	✓
70 cm	✓	✓
75 cm	✓	✓
80 cm	✓	✓
90 cm	✓	✓
95 cm	✓	✓
105 cm	✓	✓
115 cm	✓	✓
120+ cm	(on request)	(on request)



Optional

- FSC-certified
- open air dried
- special thickness
- special length
- annual rings thin, middle, large according to the standard
- annual rings extra thin on request



Machining

- split according to growth
- sawn in mirror cut



Packaging

- each layer battened
- stable
- firmly tied
- stackable

Quality

According standards of the cooperage

Resistance class

Cl. 1-2 (DIN 68364/EN 350-2)





ROBINIO
created by nature

ROBINIO GmbH

Verkehrshof 17
14478 Potsdam
Germany



+49 331 582 912 70



office@robinio.de

WWW.ROBINIO.DE



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responsible forestry